



OEM MANUFACTURING SOLUTIONS



ABOUT DURACO SPECIALTY MATERIALS

Forest Park, IL

Bolingbrook, IL

St. Charles, IL

Saint Paul, MN

Owatonna, MN

OVERVIEW

- 75 years in service
- 300+ employees
- 6,800 customers

MANUFACTURING

- Duraco HQ: Forest Park, IL
- Filmquest: Bolingbrook, IL
- Infinity Tapes HQ: Lawrence, MA
- 3 Sigma: Troy, OH & Lancaster, OH
- Rayven: St. Paul, MN & Owatonna, MN
- Strata-Tac: St. Charles, IL

Advanced Warehousing

- Forest Park, IL
- Lawrence, MA
- Los Angeles, CA
- Mississauga, Canada

CAPABILITIES:

• Coating, laminating, slitting, die-cutting, and custom conversion

3 PL

Los Angeles, CA

• R&D, design engineering, quality, and regulatory compliance

3 **SIGMA**

866 800 0775

- Advance warehousing and fulfillment support
- Same day shipping

BROAD, ESTABLISHED CUSTOMER BASE:

 Point-of-purchase (POP), decorative and consumer, flexible packaging, general distribution, general industrial and construction, graphics and communication, healthcare, OEM manufacturing, specialty label, transit packaging and e-commerce

Filmquest



3 PL Mississauga, Canada

Lawrence, MA

Troy, OH Lancaster, OH



Infinity Tapes



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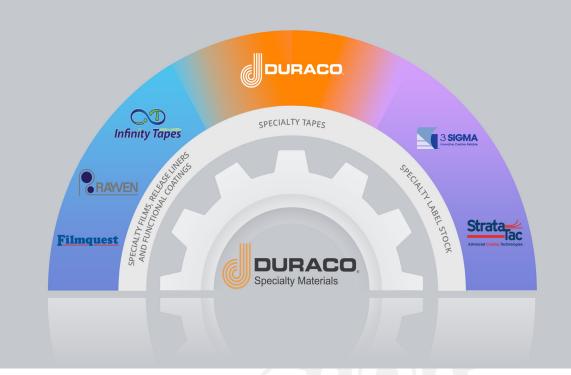
RAYVEN

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DURACO

FIVE COMPANIES, ONE VISION, ONE FOCUS, ONE DURACO



Duraco Specialty Materials and its three business units – Duraco Direct, Duraco Specialty Films & Labels, and Duraco Specialty Coatings & Liners – is dedicated to meeting the unique needs of our customers with best-in-class service and responsiveness.

Scan the QR code to learn more about these innovative and complementary companies.

3 SIGMA



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Filmquest

RAYVEN

OVERVIEW OEM MANUFACTURING

The Duraco Specialty Materials portfolio of companies offers a complete portfolio of pressuresensitive tapes, transfer tapes, and release liners perfectly suited for OEM applications and uses. These highly durable adhesive constructions are excellent for standing up to the demanding environments expected when solving OEM needs.

Ö	Tapes & Labels	Liners
Duraco	Pages 5-25	
3 Sigma	Pages 26-28	
Strata-Tac	Pages 29-30	
Rayven	Pages 31-32	Pages 35-36
Infinity Tapes		Pages 33-34



DUBL KOTE®

Versatile double-sided foam tape ideal for hand or automatic application

Specifications

- Adhesive: Rubber-based permanent on both sides (Not recommended for direct UV exposure. See application notes for more information.)
- Application Temperature: 65°F to 100°F
- Service Temperature: -20°F to 150°F
- Holding Power: 1 lb. per 1 sq. in. of tape (variables in applications can produce different stresses and affect holding power)

Short Rolls, White

Part	Thickness	Width	Length	Rolls/Carton	
Number	in	in	ft	KUIIS/Carturi	
502613	1/32	1/2	54	180	
501737	1/32	1/2	108	80	
471366	1/32	3/4	30	45	
471367	1/32	1	30	36	
471368	1/16	1/2	30	40	
500931	1/16	3/4	108	13	
471370	1/16	1	30	20	
500930	1/16	1	108	10	

WHERE TO USE DUBL KOTE®

- Bonding dissimilar substrates including low surface energy plastics
- Structural components like hat channels and brackets
- Bonding trim and components in appliances
- Refrigerators, stoves, washers and dryers
- LCD instrument panels
- Bonding and sealing electrical components
- Seal and fixture hand assembly to glass
- Bonding button assembly
- Sealing and bonding light pipes



- Use a roller when hand applying Dubl Kote[®] to ensure a smooth, even application.
- Firm, even pressure across the entire surface is essential for the adhesive to bond.
- Short rolls are useful to include in kits for on-site assembly or field repairs.



1.5" diameter core

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Standard Rolls, White

3"	diamete	r core

	Thickness Width Length			
Part Number	in	in	ft	Rolls/Carton
471355	1/32	1/4	216	48
472230	1/32	1/4	216	12
471346	1/32	3/8	216	32
472231	1/32	3/8	216	12
471339	1/32	1/2	216	24
472232	1/32	1/2	216	12
500595	1/32	21/32	216	19
501699	1/32	11/16	216	18
471340	1/32	3/4	216	16
471341	1/32	1	216	12
473607	1/32	1-1/4	216	10
471374	1/32	1-1/2	216	8
471375	1/32	2	216	6
471376	1/32	3	216	4
473617	1/32	3-1/2	216	5
472867	1/32	4	216	3
473626	1/32	13-1/2	216	1
502626	1/32	23	216	1
473608	1/32	24	216	
501918	1/32	28	216	1
471377	1/16	1/4	216	48
472229	1/16	1/4	216	12
473594	1/16	3/8	216	32
471342	1/16	1/2	216	24
472233	1/16	1/2	216	12
471343	1/16	3/4	216	16
471344	1/16	1	216	12
471356	1/16	1-1/2	216	8
475542	1/16	1-5/8	216	7
471378	1/16	2	216	6
473649	1/16	2-1/8	216	7
471379	1/16	3	216	4
473625	1/16	24	216	1
471357	1/8	1/2	108	24
472234	1/8	1/2	108	12
472870	1/8	5/8	108	19
471345	1/8	3/4	108	16
471353	1/8	1	108	12
471380	1/8	2	108	6
471382	3/16	1/2	75	20
471384	3/16	1	75	10
471385	1/4	1/2	50	20
471386	1/4	3/4	50	13
471387	1/4	1	50	10



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	Part Number	Thickness in	Width in	Length ft	Rolls/Carton
	473650	1/32	1/4	432	24
	471350	1/32	3/8	900	20
	502375	1/32	15/32	1,050	16
	471363	1/32	1/2	1,050	16
	471358	1/32	1/2	1,500	9
	472880	1/32	5/8	1,050	13
	502504	1/32	23/32	1,050	11
	476057	1/32	3/4	1,050	11
	471360	1/32	3/4	1,500	7
	476058	1/32	1	1,050	8
	471359	1/32	1	1,500	5
	473635	1/32	1-1/4	900	6
	501334	1/32	1-3/4	900	4
	473648	1/32	2	900	3
	473632	1/16	3/8	450	32
\leq	471347	1/16	1/2	450	24
	471362	1/16	1/2	750	10
	471348	1/16	3/4	450	16
	471349	1/16	1	450	12
	471361	1/16	1	750	5
lls in the	472877	1/8	1/2	300	11
1/8"	472879	1/8	1	300	5
iness	472881	1/4	1	100	7

e long rolls for taping on ions and

Use long length rolls for in-line taping on extrusions and on strip & spot applications

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Part	Thickness	Width	Length	DelletCenter
Number	in	in	ft	Rolls/Carton
501260	1/32	48	108	1
a sa al a sa d				
andard	Rolls, Blac	ĸ	3	" diameter cor
Part Number	Thickness	Width	Length	Rolls/Carton
471400	in 1/32	in 1/4	ft 216	48
471400	1/32	1/4	216	12
471397	1/32	3/8	210	32
472225	1/32	3/8	210	12
472225	1/32	1/2	210	24
472223	1/32	1/2	216	12
472223	1/32	3/4	216	12
471395	1/32	1	216	10
473674	1/32	1-1/4	210	10
471401	1/32	1-1/4	216	8
471402	1/32	2	216	6
473681	1/32	2-1/2	216	5
471403	1/32	3	216	4
472874	1/32	12	216	1
473685	1/32	13-1/2	216	
471406	1/16	1/4	216	48
472222	1/16	1/4	216	12
473671	1/16	3/8	216	32
471396	1/16	1/2	216	24
472224	1/16	1/2	216	12
417407	1/16	3/4	216	16
471408	1/16	1	216	12
471409	1/16	1-1/2	216	8
471410	1/16	2	216	6
471415	1/8	1/2	108	24
471416	1/8	3/4	108	16
471417	1/8	1	108	12

Long Rolls, Black

3" diameter core

Part	Thickness	Width	Length	Rolls/Carton	
Number	in	in	ft	Rolls/Carton	
473677	1/32	3/8	900	20	
471398	1/32	1/2	900	16	
500661	1/32	5/8	450	16	
471404	1/32	3/4	1,050	11	
471405	1/32	1	1,050	8	
471412	1/16	1/2	450	24	
471413	1/16	3/4	450	16	



•••

tape experts!

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DUBL KOTE® ACRYLIC OEM MANUFACTURING

DUBL KOTE® ACRYLIC

Use on flexible plastics, as acrylic adhesive offers good plasticizer resistance

Specifications

- Adhesive: Acrylic-based permanent on both sides, identified with our black printed liner
- Application Temperature: 65°F to 100°F
- Service Temperature: -20°F to 175°F

Standard Rolls, White

Part	Thickness	Width	Length	Rolls/Carton
Number	in	in	ft	Kolis/Carton
472595	1/32	1/4	216	12
472597	1/32	3/8	216	12
472599	1/32	1/2	216	12
472600	1/32	1/2	216	24
472601	1/32	3/4	216	16
472602	1/32	1	216	12
472608	1/16	1/2	216	12
472610	1/16	3/4	216	16
472611	1/16	1	216	12
472613	1/16	2	216	6
472616	1/8	1/2	108	24



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WHERE TO USE DUBL KOTE® ACRYLIC

- Plastic extrusions
- Wire management raceways
- Signage
- Textured surface bonding
- Plastic fasteners
- Trim
- Shower enclosures
- Mirror mounting

• Shower splash guard

3" diameter core

- Metal to metal bonding
- Wall files
- Protective trim

OEM MANUFACTURING

DUBL KOTE® ACRYLIC OEM MANUFACTURING

3" diameter core

3" diameter core

Long Rolls, White

~ 7					
Part	Thickness	Width	Length	Rolls/Carton	
Number	in	in	ft	Kons/Carton	
472624	1/32	1/2	1,500	9	
472632	1/16	1	450	12	

Standard Rolls, Black

Part	Thickness	Width	Length	Rolls/Carton
Number	in	in	ft	
472634	1/32	1/2	216	24
472635	1/32	3/4	216	16
472636	1/32	1	216	12
472637	1/16	1/2	216	24
472639	1/16	1	216	12

OEM MANUFACTURING DURACO



When time is limited, every second counts.

So, we've extended our same day shipping hours to better meet your needs on in-stock products.



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DUBL KOTE® LSE

Ideal for applying to LSE plastics without the added thickness. Offers the ability to be applied automatically or in long lengths.

- Specifications
 Adhesive: Rubber-based permanent on both sides
 Application Temperature: 65°F to 100°F
 Service Temperature: -20°F to 150°F

Standard Rolls, White

Part	Thickness	Width	Length	Rolls/Carton	
Number	in	in	ft	Rolls/Carton	
479509	1/32	1/2	216	24	
479510	1/32	1/2	1500	9	
479511	1/32	3/4	216	16	
479512	1/32	1	216	12	
479513	1/32	1	1500	5	
479514	1/16	1/2	216	24	
479515	1/16	3/4	216	16	
479516	1/16	1	216	12	



DK FILM® OEM MANUFACTURING

DK FILM®

Provides the tack of our permanent rubber-based adhesive without the thickness of foam tape

Specifications

- · Adhesive: Rubber-based permanent on both sides (not recommended for direct UV exposure. See application notes for more information)
- Thickness: 0.5 mil film, 1.25 mil to 2 mil adhesive on each side
- Application Temperature: 65°F to 100°F
- Service Temperature: -20°F to 190°F

Features

- Rubber-based adhesives have good initial tack/quick-stick and are designed to bond to many different types of surfaces
- Pre-cut pieces available for faster assembly of POP displays and signage
- Rolls up to 3,000 feet in length designed to improve efficiencies in automatic applications

Standard Rolls

3" diameter core

Part Number	Adhesive + Carrier	Width	Length	Roll Diameter	Rolls/Carton
	mil	in	ft	in	
473013	3.0	1/2	180	5-3/4	48
473014	3.0	3/4	180	5-3/4	32
473015	3.0	1	180	5-3/4	24
473016	3.0	2	180	5-3/4	12
472885	4.5	1/4	180	6-5/8	64
471707	4.5	3/8	180	6-5/8	40
471710	4.5	1/2	180	6-5/8	48
471712	4.5	3/4	180	6-5/8	32
471713	4.5	1	180	6-5/8	24
471715	4.5	2	180	6-5/8	12
471716	4.5	3	180	6-5/8	8
471717	4.5	12	180	6-5/8	4

WHERE TO USE **DK FILM®**

- Extrusions
- Nameplates
- Wire raceways
- Plastic fasteners

Long Rolls

Long Rolls				3" diameter core		
Part Number	Adhesive + Carrier	Width	Length	Roll Diameter	Rolls/Carton	
	mil	in	ft	in		
473017	3.0	1/2	1,000	10-13/16	18	
473021	3.0	1/2	3,000	18-3/16	12	
473018	3.0	3/4	1,000	10-13/16	12	
473022	3.0	3/4	3,000	18-3/16	4	
473019	3.0	1	1,000	10-13/16	9	
473023	3.0	1	3,000	18-3/16	6	
473020	3.0	2	1,000	10-13/16	4	
471708	4.5	3/8	750	12-1/8	14	
471709	4.5	1/2	1,500	17	12	
471711	4.5	3/4	1,500	17	8	
471714	4.5	1	750	12-1/8	6	

(more stock sizes continued on next page)

TIPS

- Use the thinner 3.0 mil adhesive for less demanding, more cost sensitive applications.
- Use the thicker 4.5 mil adhesive for applications that require higher shear strength.

*Roll diameter listed is nominal with a tolerance of +/- 6%.



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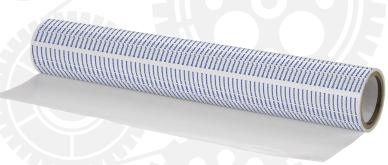
DK FILM® OEM MANUFACTURING

Spools

1	Part	Adhesive + Carrier	Width	Length	Create/Cartan
1	Number	mil	in	ft	Spools/Carton
	475425	3.5	1/2	20,000	_1
	475426	3.5	3/4	15,000	1
	475427	3.5	1	10,000	1

Laminating Tape, Wide Width Rolls

Part Number	Adhesive + Carrier mil	Width in	Length ft	Rolls/Carton
473154	3.0	24	180	2
471717	4.5	12	180	2





Part Number
471718
471719
471720
471721
471722
471723
471724
471725
471726
471727
471728

Pre-Cut Pieces on a Roll

Part	Adhesive + Carrier	Width	Length	Pieces/Roll
Number	mil	in	in	Pieces/Roll
471718	4.5	1/2	1	10,000
471719	4.5	1/2	2	10,000
471720	4.5	1/2	3	5,000
471721	4.5	1/2	4	5,000
471722	4.5	1/2	5	3,000
471723	4.5	1/2	6	3,000
471724	4.5	1/2	7	2,000
471725	4.5	1/2	8	2,000
471726	4.5	1/2	9	2,000
471727	4.5	1/2	10	2,000
471728	4.5	1/2	11	2,000

(more stock sizes continued on next page)

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DK FILM® OEM MANUFACTURING

Pre-Cut Pieces on a Roll

Part	Adhesive + Carrier	Width	Length	Pieces/Roll
Number	mil	in	in	
471743	4.5	3/4	1	10,000
471744	4.5	3/4	2	5,000
471745	4.5	3/4	3	5,000
471746	4.5	3/4	4	2,500
471747	4.5	3/4	5	2,000
471748	4.5	3/4	6	2,000
471749	4.5	3/4	7	2,000
471750	4.5	3/4	8	2,000
471751	4.5	3/4	9	2,000
478695	4.5	3/4	10	3,500
478696	4.5	3/4	11	4,000
478697	4.5	3/4	12	3,500
478698	4.5	3/4	13	4,000
478699	4.5	3/4	14	4,000
478700	4.5	3/4	15	4,000
478701	4.5	3/4	16	4,000
471768	4.5	1	1	10,000
471769	4.5	1	2	6,300
471770	4.5	1	3	4,000
471771	4.5	1	4	2,500
471772	4.5		5	2,000
471773	4.5	1	6	2,000
478692	4.5	1	7	3,000
478693	4.5	1	8	2,500
478694	4.5	1	9	2,500
478681	4.5	1	10	2,500
478682	4.5	1	11	3,000
478683	4.5	1	12	2,500
478684	4.5	1	13	2,500
478685	4.5	1	14	3,000
478686	4.5	1	15	3,000
478687	4.5	1	16	3,000
478688	4.5	1	17	3,000
478689	4.5	1	18	3,000
478690	4.5	1	19	2,500
478691	4.5	1	20	2,500



DK FILM® ACRYLIC

Ideal for demanding indoor and moderate outdoor applications

Specifications

- Adhesive: Acrylic-based permanent on both sides
- Thickness: 0.5 mil film, 1.65 mil adhesive on each side
- Application Temperature: 65°F to 100°F
- Service Temperature: -20°F to 275°F

Features

- Good shear strength
- High temperature resistance; good UV and weather resistance
- Good adhesion to flexible plastics
- Our rolls, up to 1,500 feet in length, are designed to improve efficiencies in automatic applications
- Wider widths are perfect for laminating and wide format graphics

Standard Rolls

3" diameter core

Part Number	Adhesive + Carrier mil	Width in	Length ft	Roll Diameter* in	Rolls/Carton
472523	3.8	1/2	180	6-5/8	48
472524	3.8	3/4	180	6-5/8	32
472525	3.8		180	6-5/8	24

Laminating Tape Wide Width

3" diameter core

		S alameter con			
Part Number	Adhesive + Carrier	Width	Length	Roll Diameter*	Rolls/Carton
Number	mil	in		in	
472528	3.8	12	180	6-5/8	2
473162	3.8	24	180	6-5/8	2
473163	3.8	36	180	6-5/8	1
4/3163	3.8	36	180	6-5/8	

*Roll diameter listed is nominal with a tolerance of +/- 6%.

WHERE TO USE **DK FILM® ACRYLIC**

- Extrusions
- Nameplates
- Wire raceways
- Plastic fasteners

CALL AN EXPERT!

Can't find what you need? Call us and let one of our experts help you find the right product for the job!

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DK FILM® HI-TACK ACRYLIC OEM MANUFACTURING

DK FILM® HI-TACK ACRYLIC

Performs in the most demanding applications

Specifications

- Adhesive: Acrylic-based permanent on both sides
- Thickness: 0.5 mil film, 1.5 mil adhesive on each side
- Application Temperature: 65°F to 100°F
 Capital Temperature: 2025 to 27525
- Service Temperature: -20°F to 275°F

Features

- Good initial tackHigh performing long-term adhesive bond
- Excellent UV resistance
- Good plasticizer resistance

Standard Rolls

3" diameter core

3" diameter core

Part Number	Adhesive + Carrier mil	Width in	Length ft	Roll Diameter* in	Rolls/Carton
473037	3.5	1/2	180	5-7/8	48
473038	3.5	3/4	180	5-7/8	32
473039	3.5	1	180	5-7/8	24

Laminating Tape, Wide Width

Part Number	Adhesive + Carrier	Width	Length	Roll Diameter*	Rolls/Carton	
Number	mil	in	ft	in		
473168	3.5	12	180	5-7/8	2	
473169	3.5	18	180	5-7/8	2	
473170	3.5	24	180	5-7/8	2	

WHERE TO USE DK FILM® HI-TACK ACRYLIC

- Extrusions
- Nameplates
- Wire raceways
- Plastic fasteners
- Graphic laminating

*Roll diameter listed is nominal with a tolerance of +/- 6%.

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DK FILM® LSE Double-sided film tape with LSE adhesive system

Specifications

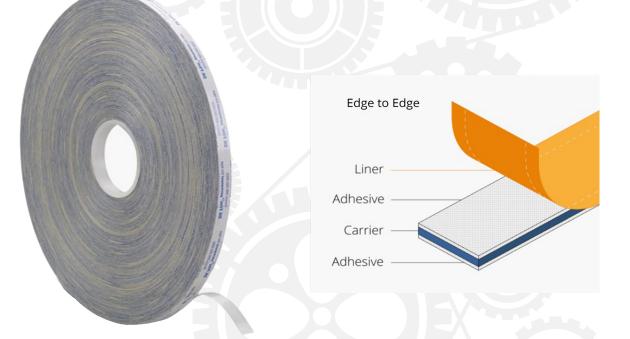
- Adhesive: Rubber-based permanent on both sides
 Application Temperature: 65°F to 100°F
- Service Temperature: -20°F to °F

Features

- Extremely aggressive adhesive
- Quick initial bond to LSE plastics
 Faster bond to UV coated board, UV cured inks, and powder coated metals

Standard Rolls

Part	Adhesive + Carrier	Width	Length	Roll Diameter*	
Number	mil	in	ft	in	Rolls/Carton
479517	6.5	1/2	1500	15"	12
479518	6.5	3/4	1500	15"	8
479519	6.5	1	750	11"	6
479652	6.5	3/4 on 1 (FL)	2000	17.5"	5



GRAY & BLACK HIGH BOND® OEM MANUFACTURING

DURACO HIGH BOND® GRAY

Rolls

3" diameter core

	1	
9		
1		

Part Number	Series	Thickness	Width	Length	Service Temp.
					°F
472951	21	.015	1/2	108	-20 to 300
472952	21	.015	3/4	108	-20 to 300
472953	21	.015	1	108	-20 to 300
475727	31	.025	1/2	216	-20 to 300
475728	31	.025	3/4	216	-20 to 300
475729	31	.025	1	216	-20 to 300
472945	14	.045	1/2	108	-20 to 240
472946	14	.045	3/4	108	-20 to 240
472947	14	.045	1	108	-20 to 240
475703	10	.062	1/2	108	-20 to 300
475704	10	.062	3/4	108	-20 to 300
475705	10	.062	1	108	-20 to 300

Pre-cut Pieces on a Roll

Part	Series	Thickness	Width	Length	Service Temp.	Pieces/Roll
Number	Series					Fieces/Ruli
475736	14	.045	1	1	-20 to 240	1,250
475737	14	.045	1	2	-20 to 240	1,250
475738	14	.045	1	3	-20 to 240	1,000
475739	14	.045	1	4	-20 to 240	1,000

DURACO HIGH BOND® BLACK

Rolls, General Purpose

3" diameter core

	Part Number	Series	Thickness	Width	Length	Service Temp.
						۴
	472960	33	.025	1/2	108	-20 to 200
	472961	33	.025	3/4	108	-20 to 200
	472962	33	.025	1	108	-20 to 200
	472963	26	.045	1/2	108	-20 to 200
1	472964	26	.045	3/4	108	-20 to 200
	472965	26	.045	1	108	-20 to 200

Rolls, Conformable for Powder Coat 3" diameter core

Part Number	Series	Thickness	Width	Length	Service Temp.
475697	09	.025	1/2	216	-20 to 200
475698	09	.025	3/4	216	-20 to 200
475699	09	.025	1	216	-20 to 200
475700	16	.045	1/2	108	-20 to 200
475701	16	.045	3/4	108	-20 to 200
475702	16	.045	1	108	-20 to 200
	475697 475698 475699 475700 475701	475697 09 475698 09 475699 09 475700 16 475701 16	Part Number Series In 475697 09 .025 475698 09 .025 475699 09 .025 475700 16 .045 475701 16 .045	Part Number Series In In 475697 09 .025 1/2 475698 09 .025 3/4 475699 09 .025 1 475700 16 .045 1/2 475701 16 .045 3/4	Part Number Series Inno. Inno.

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OEM MANUFACTURING DURACO



Adhesive promoter: The component substrate determines whether an adhesive promoter should be used. Use of an adhesive promoter can allow a quicker initial and ultimate bond.

Products should be tested in the application before use.

866 800 0775

CLEAR HIGH BOND® OEM MANUFACTURING

Duraco High Bond® tapes are high performance acrylic foam core tapes that meet wide application needs.

DURACO HIGH BOND®

Permanent bond

- Wide Service Temperature Range: -20°F to 300°F
- Aesthetically pleasing create nearly invisible bond lines without unsightly welds, rivets and screws
- Tamper resistant permanent bond
- Great for bonding dissimilar metals
- Expanded clear series is perfect for bonding clear acrylic and glass products
- Excellent resistance to temperature cycles
- Unique shock absorption and vibration damping properties
- Good conformability/softness for irregular or curved surfaces

DURACO HIGH BOND® CLEAR

3" diameter core

Part Number	Series	Thickness	Width	Length	Service Temp.
472939	23	.020	1/2	216	-20 to 300
472940	23	.020	3/4	216	-20 to 300
472941	23	.020	1	216	-20 to 300
472942	34	.040	1/2	108	-20 to 300
472943	34	.040	3/4	108	-20 to 300
472944	34	.040	1	108	-20 to 300
475721	35	.060	1/2	108	-20 to 300
475722	35	.060	3/4	108	-20 to 300
475723	35	.060	1	108	-20 to 300
475724	07	.080	1/2	54	-20 to 300
475725	07	.080	3/4	54	-20 to 300
475726	07	.080	1	54	-20 to 300

Pre-cut Pieces on a Roll

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Part	Series	Thickness	Width	Length	Service Temp.	Pieces/Roll
Number	Series	in				Fieces/Roll
475730	23	.020	1	1	-20 to 300	2,500
475731	23	.020	1	2	-20 to 300	2,500
475732	23	.020	1	3	-20 to 300	2,000
475625	23	.020	1	4	-20 to 300	2,000
475733	34	.040	1	1	-20 to 300	1,250
475734	34	.040	1	2	-20 to 300	1,250
475735	34	.040	1	3	-20 to 300	1,000
475658	34	.040	1	4	-20 to 300	1,000

Adhesive promoter: The component substrate determines whether an adhesive promoter should be used. Use of an adhesive promoter can allow a quicker initial and ultimate bond.



Clear series is perfect for glass or clear acrylic applications

WHERE TO USE **DURACO HIGH BOND®**

- Appliance: replace mechanical fasteners in consumer and commercial appliances
- Design: seamless attachment of decorative panels
- Electronics: LCD displays, hand-held electronic assembly. data enclosures
- Event Promotion: seamless banner assembly and sign installation
- HVAC: replace mechanical fasteners and welding in heating and air conditioning unit assembly
- POP Displays: clean design without unsightly mechanical fasteners
- Sign Manufacturing: interior and exterior sign mounting

866 800 0775

WHITE HIGH BOND® OEM MANUFACTURING

DURACO HIGH BOND® WHITE

Rolls				3" dia	ameter core
Part Number	Series	Thickness	Width	Length	Service Temp.
					۴
475706	24	.010	1/2	432	-20 to 240
475707	24	.010	3/4	432	-20 to 240
475708	24	.010		432	-20 to 240
472954	56	.015	1/2	108	-20 to 240
472955	56	.015	3/4	108	-20 to 240
472956	56	.015	1	108	-20 to 240
472957	72	.025	1/2	108	-20 to 240
472958	72	.025	3/4	108	-20 to 240
472959	72	.025	1	108	-20 to 240
472948	40	.045	1/2	108	-20 to 240
472949	40	.045	3/4	108	-20 to 240
472950	40	.045	1	108	-20 to 240
475709	02	.062	1/2	108	-20 to 240
475710	02	.062	3/4	108	-20 to 240
475711	02	.062	1	108	-20 to 240
475712	04	.080	1/2	108	-20 to 240
475713	04	.080	3/4	108	-20 to 240
475714	04	.080	1	108	-20 to 240
475715	51	.120	1/2	39	-20 to 300
475716	51	.120	3/4	39	-20 to 300
475717	51	.120	1	39	-20 to 300

Pre-cut Pieces on a Roll

Part Series		Thickness	Width	Length	Service Temp.	Pieces/Roll
Number	Series					FIECES/KUII
475740	40	.045	1	1	-20 to 240	1,250
475741	40	.045	1	2	-20 to 240	1,250
475742	40	.045	1	3	-20 to 240	1,000
475743	40	.045	1	4	-20 to 240	1,000



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substrate determines whether an adhesive promoter should be used. Use of an adhesive promoter can allow a quicker initial and ultimate bond.

Adhesive promoter: The component

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OEM MANUFACTURING DURACO



POLYOLEFIN GASKETING OEM MANUFACTURING

diameter core

POLYOLEFIN

Dust, air and moisture sealing, flexible closed-cell foam

Specifications

- Adhesive: Permanent rubber-based pressure sensitive adhesive
- Test Method: ASTM D3575
- Density (lb/ft³): 2
- Compression Deflection: 2.5 to 5.9 psi
- Compression Set (50%): 41.2 max
- Service Temperature: -20° F to 150° F

Features

- Dust, air and moisture sealing
- Good thermal barrier
- Conformability to irregular or textured surfaces
- General industrial
- Light seal

Rolls

			S diameter core			
Part Number	Thickness	Width	Length	Rolls/Carton		
Fait Nulliber				Kons/Carton		
472126	1/8	1/2	50	20		
472127	1/8	3/4	50	13		
472128	1/8	1	50	10		
472139	3/16	1/2	50	20		
472138	3/16	3/4	50	13		
472140	3/16	1	50	10		
472150	1/4	1/2	50	20		
472152	1/4	1	50	10		
472162	3/8	1/2	50	20		
472174	1/2	1/2	25	20		
472176	1/2	1	25	10		

WHERE TO USE POLYOLEFIN

- Air sealing
- Moisture sealing
- Glazing tape
- Shipping pads
- Packaging
- Architectural



Always start with a **CLEAN SURFACE**

Dirty, dusty and oily surfaces will stop your tape from sticking

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HIGH DENSITY URETHANE OEM MANUFACTURING

HIGH DENSITY URETHANE (PORON®)

Low compression set open-cell foam that exhibits closed-cell characteristics when compressed

Specifications

- · Adhesives: Permanent rubber-based pressure sensitive adhesive or permanent acrylic-based pressure sensitive adhesive. Our rubber-based adhesive system includes a film carrier for non-stretch characteristics
- Test Method: ASTM D3574
- Density (lb/ft³): 15
 Compression Deflection: 4 to 8 psi
- Compression Set (50%): 10 max Service Temperature: Rubber-based: -20°F to 150°F;
- Acrylic-based: -20°F to 190°F
- Flammability: FMVSS 302 UL94 HBF ≥ 3/16"

Features

- Very low compression set
- Good shock absorption
- Low out-gassing
- Ideal for open/close gasket applications

Rolls

Part Number	Thickness	Width	Length	Adhesive	Rolls/Carton
Fart Number				Auticsive	Kolis/Carton
472076	1/8	1/2	50	Acrylic	20
472078	1/8	1	50	Acrylic	10
472079	1/4	1/2	50	Acrylic	20
472081	1/4	1	50	Acrylic	10
472084	1/2	1	25	Acrylic	10
472085	1/8	1/2	50	Rubber	20
472087	1/8	4 1	50	Rubber	10
472088	1/4	1/2	50	Rubber	20
472089	1/4	3/4	50	Rubber	13
472090	1/4	1	50	Rubber	10
472091	1/2	1/2	25	Rubber	20
472093	1/2	1	25	Rubber	10

WHERE TO USE **HIGH DENSITY**

URETHANE (PORON®)

- Electrical enclosures
- Access doors/panels
- Louver and vent gasketing
- Lighting

3" diameter core

- HVAC enclosures
- Electronics

LOW & MEDIUM DENSITY PVC OEM MANUFACTURING



PVC Conformable, weather and oxidation resistant closed-cell foam

Specifications

- Adhesive: Permanent acrylic-based pressure sensitive adhesive
- Test Method: ASTM D1667
- Density (lb/ft³): Low: 7, Medium: 11
- Compression Deflection: Low: 2 psi, Medium: 5 psi
- Compression Set (50%): Low: 8 max, Medium: 17 max
- Service Temperature: Low: -40°F to 180°F; Medium: -30°F to 200°F
- Flammability: FMVSS 302

Low Density Features

- A seal against light, air and moisture
- Excellent weather and oxidation resistance
- Good for outdoor applications

Medium Density Features

- Great barrier protection from moisture and air
- Excellent weather and oxidation resistance
- Excellent conformability
- Flexibility at low temperatures
- Good for outdoor applications

Low Density Rolls, Black

3"	diameter	core
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Part Number	Thickness	Width	Length	Rolls/Carton
Fart Number				Kons/Carton
472101	3/16	1/2	50	20
472103	3/16	1	50	10
472095	1/4	1/2	50	20
472096	1/4	3/4	50	13
472094	1/4	1	50	10
472097	1/4	1-1/2	50	7
472098	1/2	1/2	25	20
472099	1/2	3/4	25	13
472100	1/2	1	25	10

WHERE TO USE PVC

- HVAC
- Appliance
- Construction
- General assembly
- RV/Trailer/Truck

Medium Density Rolls, Gray

Length Part Number 472113 1/16 1/2 150 20 472115 1/16 3/4 150 13 472114 150 1/16 1 10 472110 3/16 1/2 50 20 472111 3/16 3/4 50 13 472104 1/4 1/2 50 20 472109 25 10 1/2 1

3" diameter core

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OEM MANUFACTURING

DURACO® VNN OEM MANUFACTURING



WHERE TO USE V

HVAC
Roof curb
Door gasketing
General industrial
Dust sealing
Light sealing

VNN

Oil and chemical resistant vinyl nitrile neoprene blend closed-cell foam

Specifications

- · Adhesive: Permanent rubber-based pressure sensitive adhesive
- Test Method: ASTM D1056
- Density (lb/ft³): 4 to 5.5
- Compression Deflection: 4 to 6 psi
- Compression Set (50%): 40 max
- Service Temperature: -20°F to 150°F
- Classification: 2C1, 2C2
- Flammability: FMVSS 302; UL94 HF-1 ≥ 1/16"; UL94 V0 ≥ 1/2"

Features

- Good oil and chemical resistance
- Non-stretch characteristics
- Highest flammability rating

Rolls

3" diameter core

S diameter ce						
Part Number	Thickness	Width	Length	Rolls/Carton		
472116	1/8	1/2	50	20		
472119	1/8	3/4	50	13		
472118	1/8		50	10		
472123	3/16	1/2	50	20		
472121	3/16	3/4	50	13		
472122	3/16	1	50	10		
472124	1/4	1/2	50	20		
472120	1/4	3/4	50	13		
472117	1/4	1	50	10		
472125	1/4	1-1/2	50	7		
	Part Number 472116 472119 472118 472123 472121 472122 472124 472120 472117	Thickness In 472116 1/8 472119 1/8 472118 1/8 472123 3/16 472122 3/16 472122 3/16 472124 1/4 472120 1/4 472121 1/4	Thickness Width in in 472116 1/8 1/2 472119 1/8 3/4 472118 1/8 1 472123 3/16 1/2 472121 3/16 3/4 472122 3/16 1 472121 3/16 3/4 472122 3/16 1 472124 1/4 1/2 472120 1/4 3/4 472117 1/4 1	Thickness Width Length in in ft 472116 1/8 1/2 50 472119 1/8 3/4 50 472118 1/8 1 50 472123 3/16 1/2 50 472124 3/16 1/2 50 472122 3/16 1/2 50 472124 1/4 1/2 50 472120 1/4 3/4 50 472117 1/4 3/4 50		





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OEM MANUFACTURING

NEOPRENE NITRILE PVC OEM MANUFACTURING

3" diameter core

NEOPRENE NITRILE PVC

Acid, ozone, oil and oxidation resistant closed-cell blend of neoprene nitrile and PVC

Specifications

- · Adhesive: Permanent rubber-based pressure sensitive adhesive
- Test Method: ASTM D1056
- Density (lb/ft³): 4 to 7
- Compression Deflection: 2 to 5 psi
- Compression Set (50%): 25 max
- Service Temperature: -20°F to 150°F
- Classification: 2B1
- Flammability: FMVSS 302 UL94 HF-1 ≥ 1/8"

Rolls

			5	unumeter core	
Part Number	Thickness	Width	Length	Rolls/Carton	
				Kons/Carton	
472061	1/8	1/2	50	20	
472062	1/8	3/4	50	13	
472063	1/8		50	10	
472017	1/8	1-1/2	50	7	
472019	1/8	2	50	5	
472021	1/8	3	50	3	
472064	3/16	1/2	50	20	
472065	3/16	3/4	50	13	
472066	3/16	1	50	10	
472067	1/4	1/2	50	20	
472068	1/4	3/4	50	13	
472069	1/4	1	50	10	
472034	1/4	1-1/4	50	8	
472060	1/4	1-1/2	50	7	
472036	1/4	2	50	5	
472070	3/8	1/2	50	20	
472071	3/8	3/4	50	13	
472072	3/8	1	50	10	
472045	3/8	2	50	5	
472235	1/2	1/2	50	20	
472236	1/2	3/4	50	13	
472075	1/2	1	25	10	
472323	1/2	1	50	10	
472052	1/2	1-1/2	25	7	
472054	1/2	2	25	5	
472056	1/2	3	25	3	

Products should be tested in the application before use.



FEATURES

- Excellent ozone and oxidation resistance
- Suited for outdoor applications
- Cost effective for HVAC applications
- Common HVAC sizes in stock
- "Skin" surface provides rigidity

WHERE TO USE NEOPRENE NITRILE PVC

- HVAC
- Roof curb
- Window and door gasketing
- General industrial
- Dust sealing
- Light sealing

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SPECIALTY ADHESIVE TAPES OEM MANUFACTURING

TRANSFER TAPE: 50# LINER/ 2177X/SELF-WOUND

A conformable, high-performance silicone-based permanent transfer adhesive engineered specifically for laminating flexible substrates. The tape shows excellent resistance to high temperature, moisture, ultra-violet light, and chemicals. The tape shows superior converting and die-cutting properties.

- Key Benefits: Resistant to high temperature, moisture, chemicals, and ultraviolet. The tape exhibits excellent converting properties.
- Adhesive: Silicone-based
- Release Liner: Self-wound
- Applications: Sound damping, manufacturing process aids

1.8 MIL WHT PE/SP-1/2 MIL PET /SS1 ADHESIVE B+/40# LINER

A high performance silicone-based adhesive tape optimally designed for brake shim vibration damping offering resilience to a variety of temperature, environmental, and frequency ranges. Ideal for applications requiring dependable adhesive performance despite harsh automotive conditions.

- Key Benefits: Resistant to extreme temperature and environmental conditions. Tape can be custom tailored to "fit" a specific conversion, laminating, or stamping process
- Adhesive: Silicone-based
- Release Liner: 40# Liner
- · Applications: Automotive vibration damping

937 440 3400

SPECIALTY ADHESIVE TAPES OEM MANUFACTURING

WHITE POLYURETHANE/SP-NI/60# C2S LINER

A revolutionary label construction featuring a conformable facestock and a custom formulated adhesive system. This highly engineered label construction was developed as an alternative to the traditional iron on label. The material offers a more streamline way to identify clothing, apparel, uniforms, and personal possessions. Brand owners and end users enjoy the products remarkable resilience and ability to withstand traditional wash cycles.

- Key Benefits: no iron label, conformable, writable, printable, washer safe
- Adhesive: Acrylic permanent
- Release Liner: 60# coated two sides (C2S) Liner
- Applications: Clothing, apparel, personal possession labeling



2MIL WHITE CHEM TREATED POLYESTER/2214X/40# LINER

An optimally designed, high-performing, UL-approved, VTM2 Certified adhesive construction. The product's innovative characteristics make it ideal for cell-to-cell bonding for EV battery manufacturing.

- Key Benefits: Highly formulated permanent adhesive systems with flame retardant additives (UL94 & VTM2 Certified)
- Adhesive: Acrylic permanent
- Release Liner: 40# Liner
- Application: Cell-to-cell bonding solutions/EV battery manufacturing

EXCEEDING YOUR ADHESIVE EXPECTATIONS

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PRESSURE-SENSITIVE ADHESIVES OEM MANUFACTURING

60# C2S LINER/2167X/0.5 MIL CLR PET/SP110/SW

A highly engineered double coated differential tape featuring a high performance permanent on one side and an ultraremovable adhesive on the other. The tapes unique properties allow it to withstand the extreme forces, pressures, and contaminants during the manufacturing process.

- Key Benefits: Permanent/removable adhesive systems, resistant to high temperatures, rotational forces, and process contaminants
- Adhesive: Rubber based permanent & Ultra-removable
- Release Liner: 60# coated two sides (C2S)
- Applications: Abrasive pad constructions

1 MIL CLR PET LINER/REP-16A/SW AND/OR 78# LF LINER/REP-4/SW

A multi-purpose transfer tape designed with a non-residue removable adhesive system with excellent quick stick properties. The tape offers repeatable adhesion ideal for assembly and part manufacturing leaving no adhesive residue behind.

- Key Benefits: Good quick stick to a variety of substrates, residue-free
- Adhesive: Non-residue removable
- Release Liner: Self-wound
- Applications: Processing/manufacturing aid

TRANSFER TAPES: 40# LINER/TRL-1/50# LINER

A robust transfer tape recommended for RFID inlays and affixing. This innovative tape can be used to service a multitude of industries including Clothing & Apparel, Personal Care, and boxed Cosmetics.

- Key Benefits: Good for security labeling & aggressive bonding to rubber, cardboard, and low energy surfaces
- Adhesive: Rubber-based
- Release Liner: Either two differential release liners on either side of adhesive, or one release liner with silicone on each side of a self-wound tape
- Applications: RFID inlays & affixing



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937 440 3400

DURABLE LABELS OEM MANUFACTURING

CCX2S075 3 MIL WHITE POLYESTER COATED ON BOTH SIDES

A 3 mil matte laser white polyester coated on both sides, making this face stock ideal for high quality digital printing.

- Perfect for printing in high color with digital and flexo print methods
- · Designed with laser compatibility, heat resistant, and water resistant properties
- The matte laser X coating offers scratch resistance and high durability
- May be printed on a UV forms press and die cut
- 2.0 mils to 10.0 mils available upon request
- Applications: Durable tags, plastic ID cards, hang tags, key fobs

CCX2S126 5 MIL WHITE POLYESTER COATED ON BOTH SIDES

A 5 mil matte laser white polyester coated on both sides, making this face stock ideal for high quality digital printing.

- · Perfect for printing in high color with digital and flexo print methods
- Designed with laser compatibility, heat resistant, and water resistant properties
- The matte laser X coating offers scratch resistance and high durability
- May be printed on a UV forms press and die cut
- 2.0 mils to 10.0 mils available upon request
- Applications: Durable tags, plastic ID cards, hang tags, key fobs

CCX051 2 MIL MATTE LASER WHITE POLYESTER WITH PERMANENT ADHESIVE & CCK LINER

An extremely bright white PET film with a matte laser coating on the face, ideally used for a film label application. Designed with great high color printing properties.

- Rich white coating perfect for high color printing
- Designed with laser compatibility, heat resistant, and water resistant properties
- May be printed with laser, thermal transfer, off set, and flexo printing methods
- Great for use as a premium film label
- Indirect food compliant
- Applications: Durable labels

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OEM MANUFACTURING

LVWE080 3.2 MIL WHITE VINYL WITH OUTDOOR ADHESIVE

A highly durable 3.2 mil white vinyl face stock paired with a 4.6mil layflat liner. The adhesive is a laser safe, outdoor drum label permanent adhesive.

- Ideal for digital imaging when a laser or inkjet topcoat is added
- Very durable, water resistant, and tear resistant face stock
- The liner is printable via flexo, offset, and even some laser
- Clay coat allows for optimal feeding inside production digital equipment
- Skin safe and indirect food compliant
- Applications: Durable labels, drum labels

LPPWIGE088 3.5 MIL GLOSS INKJET WHITE BOPP WITH OUTDOOR ADHESIVE

A 3.5 mil white BOPP face stock with a gloss digital topcoat that is ideal when printing labels with an inkjet print engine. This product features an outdoor adhesive and 42# CCK Liner.

- Durable, water resistant white BOPP
- Gloss top coat ideal for prime label applications
- · Compatible with roll label print engines such as Memjet
- Skin safe and indirect food compliant
- Applications: Durable labels

CALL AN EXPERT!

Can't find what you need? Call us and let one of our experts help you find the right product for the job!

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TRANSFER TAPE OEM MANUFACTURING

Fiber reinforced finger lift tape is a high-performance hot melt tape consisting of a pressure-sensitive adhesive coated onto a PET release liner. A 92 gauge polyester filament is in-laid to increase structural and tensile strength to the end application or direct-to-consumer packaging.

FIBER REINFORCED TRANSFER TAPE SPOOLS

A high performance hot melt finger lift tape consisting of a pressure-sensitive adhesive coated onto a PET release liner with embedded fiber reinforcement to add structural and higher tensile strength.

- Key Benefits: Great strength, highly durable, customizable to meet specific end-use requirements
- · Adhesive: Hot melt pressure sensitive
- Application Temperature: 72°F (ambient)
- Service Temperature: 35°F to 145°F
- Classifications: for CONEG, REACH RoHS3, California Prop 65



INFR



APPLICATIONS

- Direct-to-consumer/Tyvek®
 envelopes
- Floor underlayment tape
- Transit tape
- Poly mailers/envelopes
- Construction vapor barriers
- Peel and seal bags

Customizable variations of release liner film, adhesives coat weights, slitting widths, number and type of reinforcements, and custom liner printing. OEM MANUFACTURING

rayven.com

info@rayven.com

651 642 1112

TRANSFER TAPE OEM MANUFACTURING

Rayven offers custom transfer tapes and transfer adhesives. These adhesives are coated on one (selfwound) or two release liners. Various liner and adhesive combinations are offered to meet specific customer requirements. Transfer adhesives and tapes can be offered on film, paper, and poly-coated.

TYPE 5000 – 2 MIL TRANSFER

Self-wound transfer adhesives. Typically made with high tack adhesive on one side and removable adhesive on the other.

- Key Benefits: Customizable with supported or unsupported adhesive, same or differential adhesive options on either side of the carrier, available in 48-master rolls or slit to width
- · Adhesive: 2 mil high tack clear transfer adhesive
- Release Liner: 60-pound white poly-coated paper
- Applications: Graphic arts mounting applications

TYPE 5015 – 4 MIL TRANSFER

Transfer adhesives often made with high tack adhesive on one side and removable adhesive on the other.

- Key Benefits: Self-wound tape customizable with supported or unsupported adhesive, same or differential adhesive options on either side of the carrier, available in 48–master rolls or slit to width
- Adhesive: 4 mil high tack clear transfer adhesive
- Release Liner: 60-pound white poly-coated paper
- Applications: Graphic arts mounting applications

COMMON TRANSFER ADHESIVE OPTIONS:

- Emulsion acrylic
- Solvent acrylic
- Rubber
- Hybrid systems

TYPE 5005 – 2/1/2 MIL TRANSFER

Self-wound transfer adhesives supplied unsupported or supported with an internal scrim – most commonly polyester or BOPP film. These products are most often made with high tack adhesive on one side and a removable adhesive on the other side.

- Key Benefits: Can be supplied unsupported or supported with an internal scrim of plastic film, two different adhesives can be coated on each side of a scrim-reinforced adhesive or tape, available in 48–master rolls or slit to width
- · Adhesive: 2 mil high tack clear transfer adhesive on each side of a 1 mil polyester scrim
- Release Liner: 60-pound white poly-coated paper
- Applications: Graphic arts mounting applications

651 642 1112





PAPER RELEASE LINERS OEM MANUFACTURING

Infinity offers a variety of paper, polyester, and polypropylene release liners. These smoothly releasing liners offer a range of qualities, including metalized film, high temperature resistance, antistatic properties, standard printing, custom printing, and color choices. Compatible with many types of adhesive, there is sure to be a release liner that perfectly fits your application.

42# PAPER LINER

A 42# paper liner coated on one side with easy release silicone.

- Key Benefits: Smooth release, compatible with many adhesives, offered with standard or custom printing
- Release liner: 42# bleached SCK paper
- · Coating: Coated on one side with easy release silicone

53# PAPER LINER

A 53# paper liner coated on one side with easy release silicone.

- Key Benefits: Smooth release, compatible with many adhesives, available with standard or custom printing
- Release liner: 53# bleached SCK paper
- Coating: Coated on one side with easy release silicone

DID YOU KNOW?

Infinity Tapes offers a wide range of converting capabilities, including:

- Flexographic printing
- Silicone coating
- Hot melt adhesive coating up to 40"
- Slitting
- Spooling

CUSTOMIZE

 Standard Printing: "Remove Liner to Expose Adhesive"

125

Negation of the second second

Custom Printing

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FILM RELEASE LINERS OEM MANUFACTURING

PET901 MET

A metalized polyester film release liner providing excellent smooth release.

- Key Benefits: Smooth release, compatible with many adhesives, eliminates static cling, offers the highest temperature resistance and highest strength of all plastic film release liners
- Release liner: 1.0mil polyester metallized film
- Coating: Coated on metallized side with easy release coating

PET901

A clear polyester film coated on one side with easy release silicone and printed on the other side with the words, "Remove Liner to Expose Adhesive."

- Key Benefits: Easy release, custom printed wording and colors, compatible with many adhesives, highest temperature resistance and highest strength of all plastic film liners
- Release liner: 1.0mil clear polyester film
- Coating: Coated on one side with easy release silicone, printed on the other side

PP701.2 MET BOPP

A clear printed or unprinted metalized silicone coated antistatic film.

- Key Benefits: Smooth release, compatible with many adhesives, features anti-static properties, is available printed or unprinted
- Release liner: 1.18mil metallized polypropylene film
- Coating: Coated on one side with easy release silicone

PP502

A clear printed or unprinted BOPP film coated on one side with easy release silicone and printed on the other with the words, "Remove Liner to Expose Adhesive."

- Key Benefits: Easy release, printed or unprinted options, custom printed wording, great strength, compatible with many adhesives
- Release liner: 1.38mil clear BOPP film
- · Coating: Coated on one side with easy release silicone, printed on the other side



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Infinity Tapes MANUFACTURI

PAPER RELEASE LINERS OEM MANUFACTURING

Rayven offers release liners with many different release chemistries and a range of release values, ranging from easy to extra tight (10 gpi - 400 gpi), UV cured, and thermally cured releases. Rayven will match the chemistry to the application to yield the desired release performance. Substrate compatibility and heat resistance are also considered when choosing a silicone release coating.

SUPER CALENDARED KRAFT (SCK)

SCK release liners extend beyond traditional paper liners and are smoother than regular paper liners. This allows the ability to work with the majority of applicators making SCK a go-to option for product labels.

- Key Benefits: Polished liner for increased smoothness, highly compatible with many applicators, customizable
- Release liner: Super calendared kraft paper 38#, 42# , 53#, 78#
- Coating: Silicone

POLY COATED KRAFT (PCK)

Release liners with a layer of polypropylene that ensures a more stable and sturdy liner. The addition of polypropylene acts as a moisture barrier, making this liner ideal for wine labeling.

- Key Benefits: Stable and sturdy performance, ideal for a lay-flat end product, good moisture resistance, great for industries familiar with paper release liners but need moisture resistance, customizable.
- Release liner: Poly coated kraft paper 60#, 80#, 90#
- Coating: Silicone

CLAY COATED KRAFT (CCK)

Considered the "Economical Paper Liner," CCK release liners are ideal for the general industrial segment where customers prioritize a price point for their liner in the marketplace.

- Key Benefits: Inexpensive, great performance, customizable.
- Release liner: Clay coated kraft paper 38#, 42#, 54#, 78#
- Coating: Solutions

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FILM RELEASE LINERS OEM MANUFACTURING

POLYESTER

Traditional PET release liners that are compatible with a wide variety of adhesives. These durable liners are difficult to tear or break and are ideal for high-speed applicators.

- Key Benefits: Many gauges to choose from, great tear resistance, ideal for high-speed applicators, good resilience when faced with difficult environments, weather, and moisture.
- Release liner: Polyester film 92ga, 142ga, 200ga, 300ga, 400ga, 500ga
- · Coating: Silicone

LOW-DENSITY POLYETHYLENE (LDPE)

LDPE release liners feature resilience and are challenging to tear or break. These liners are strong enough to withstand difficult environments and are great for use on end products exposed to weather and moisture.

- Key Benefits: Multiple liner thicknesses available, great tear resistance, withstand difficult environments.
- Release liner: Low-density polyethylene film 1mil, 1.5mil, 2mil, 2.5mil, 3mil 10mil
- Coating: Silicone

HIGH-DENSITY POLYETHYLENE (HDPE)

HDPE release liners are the perfect choice for applications requiring extra strength and durability. This strong film is resistant to tears and breaks and can withstand challenging environments.

- Key Benefits: Many liner thickness options, extremely strong and durable, resistant to tears and breaks, maintains performance despite difficult environments.
- Release liner: High-density polyethylene film 1.5mil, 2mil, 2.5mil, 3mil – 10mil
- Coating: Silicone

POLYPROPYLENE

Polypropylene release liners are excellent for use with applications that are exposed to high temperatures and are compatible with a wide array of adhesives.

- Key Benefits: Multiple thickness choices, compatible with applications exposed to high temperatures, compatible with many adhesives.
- Release liner: Polypropylene film 1.4mil, 1.6mil, 2mil, 3mil
- Coating: Silicone

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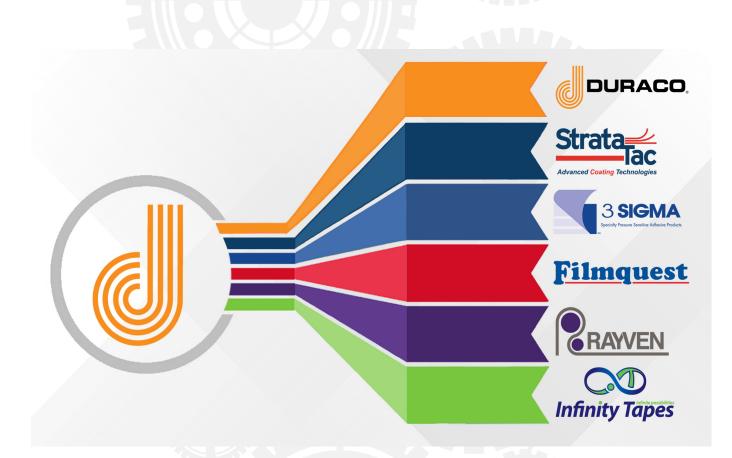
DID YOU KNOW?

The general categories of silicone release coatings that Rayven uses are thermal curing and UV curing. Within these categories, Rayven has several silicone resins and carriers. The carriers can be solvent, water, or 100% solids where no carrier is needed.

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